

Isolation, Purification & Characterization of Glucose Isomerase Enzyme from *Streptomyces* species isolated from Parbhani Region

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Abstract- Bacteria are the rich sources of various enzymes. *Streptomyces* species are mostly used for production of various enzymes, antibiotics etc. Their product may be extracellular or intracellular. The Glucose Isomerase (GI) is the third most commercially important enzyme. We have carried out screening and isolation of glucose isomerase (GI) producing bacteria from corn field of the Parbhani region. Different isolates were found to be grown on salt starch agar medium at 35 °C of which only *Streptomyces* like colony. Characteristics showing colony were taken and found to be producer of intracellular glucose isomerase on synthetic medium at pH 6.5 containing xylose and along with salt solutions. The optimum conditions for production were 1.5% initial xylose concentration, 1% peptone, 2% Inoculum, pH 6.5 and temperature 35°C at shaken culture condition. The glucose isomerase was isolated by cell disruption, centrifugation and then it was purified by ammonium sulphate precipitation. The enzyme activity was assayed. The results shown that *Streptomyces* species was good producer of glucose isomerase.

Introduction

The origin of today's successful development of fructose syrup products lies in the discovery of glucose-isomerizing enzymes. Historically, four different types of enzymes have been termed glucose isomerase. The discovery by Marshall and Kooi in 1957 of the glucose-isomerizing capacity of the enzyme from *Pseudomonas hydrophila* was the starting point of the exploitation of this enzyme for the manufacture of HFCS as a substitute for cane sugar. D-Glucose/xylose isomerase (D-xylose ketol isomerase; EC 5.3.1.5), commonly called to as glucose isomerase (GI), it is the third highest value enzymes after amylase and protease being the other two. According to Wiseman, GI may be the most important of all industrial enzymes of the future. It catalyzes the reversible isomerization of D-glucose and D-xylose to D-fructose and D-xylulose, respectively. Interconversion of xylose to xylulose serves a nutritional requirement in saprophytic bacteria that thrive on decaying plant material and also aids in the bioconversion of hemicelluloses to ethanol. Isomerization of glucose to fructose is of commercial importance in the production of High-Fructose Corn Syrup (HFCS). Sucrose derived from sugar beet (40%) and sugarcane (60%) was the main sweetener in the world until 1976. The production of HFCS by using glucose isomerase was developed first in Japan and later in the United States. GI gained commercial importance in the United States because of the lack of supply of sucrose after the Cuban revolution in 1958, and it continues to be one of the most important industrial enzymes to this day. The affinity of this enzyme is 160 times lower for glucose than for xylose, it is sufficient for the enzyme to be commercially significant. Production of the enzyme required xylose in the growth medium and is enhanced in the presence of arsenate. Later, a xylose isomerase activity, which was independent of xylose, was found in *Escherichia intermedia*. A similar glucose isomerase activity, which catalyzed the isomerization of both glucose and mannose to fructose, was isolated from *Paracolobacterium aerogenoides*. The glucose isomerases produced by heterolactic acid bacteria require xylose as an inducer and are relatively unstable at higher temperatures. Of these

glucose isomerizing activities, xylose isomerase (EC 5.3.1.5) is the most suitable for commercial applications. It is heat stable and does not require expensive cofactors such as NAD⁺ or ATP for activity. The potential for using sugar substitutes produced from starch was proposed by several workers. Glucose Isomerase convert glucose to fructose offers several advantages, such as (i) specificity of the reaction, (ii) requirement of ambient conditions of pH and temperature, and (iii) no formation of side products. Therefore, enzymatic conversion is preferred to chemical isomerization of glucose to fructose, and today the process involving GI has undergone considerable expansion in the industrial market. Bacteria and actinomycetes were found to produce GI that is active in the absence of arsenate. Among the heterolactic acid bacteria, *Lactobacillus brevis* produced the highest yield of enzyme. The enzyme was active at low pH but unstable at high temperature and hence was not suitable for economic exploitation. Reports on extracellular secretion of GI are not common. Extracellular GI has been reported to be produced by *Streptomyces glaucescens* and *S. flavogriseus*, for which the release of the enzyme from the cells was attributed to a change in the cell wall permeability and partial lysis of the cells. The extracellular xylose isomerases from *Chainia* sp. and an alkalothermophilic *Bacillus* sp. have been purified to homogeneity by conventional purification techniques such as gel filtration, ion exchange chromatography and preparative polyacrylamide gel electrophoresis. As well as *Streptomyces* sp., several *Bacillus* species are good producers of GI. The occurrence of GI in a few yeasts such as *Candida utilis* and *Candida boidinii* has been documented. *Aspergillus oryzae* is the only fungus which is reported to possess GI activity. The existence of GI in barley malt and wheat germ has been reported. The organisms that are commercially important as GI producers are listed in since GI is a subject of great commercial importance, much of the information on new producer organisms and on developed processes is in the form of patents. The knowledge of specific properties of the enzyme, such as its stability, substrate specificity, and metal ion requirement, is important to prevent its inactivation and to assess its suitability for application in HFCS production.

Material & Methods

Isolation of *Streptomyces* Specie from corn field of Parbhani Region

Collected soil sample from corn field was inoculated on solid & liquid salt starch agar medium after serial dilution. Confirmation of sample was done with Gram Staining and other biochemical tests like Oxidase Test, Citrate Utilization Test, Starch Hydrolysis Test, Casein Hydrolysis Test, Sucrose Test, Gelatin Hydrolysis, Lipid Hydrolysis Test and Hydrogen Sulfide Test.

Production Process of Glucose Isomerase Enzyme

Production media contain Xylose (0.75%), Peptone (1.00%), Yeast Extract (0.5%) and MgSO₄·7H₂O (0.1%) as the components, P^H of media should be maintained upto 7.0 even after autoclaving. After sterilization production media (100 ml.) is inoculated with pure culture. We will provide overnight incubation. After overnight incubation 2.00 ml. of inoculated production media will be transferred to new fresh flask of 100 ml. of production media. We will repeat above process again and whole inoculated production media will be transferred to 1000 ml. of production media and it will be incubated for 24 Hr. Production of enzyme will take place with in this incubation time.

Extraction and Purification of Intracellular Enzyme

Cells of 24 hr incubated production media were harvested and washed with distilled water, cells were suspended in distilled water and treated with homogenizer for 10 to 20 minute. Homogenized cells were centrifuged at 20,000g for 20 min minute, removed whole cells and debris; the supernatant was brought to 30% saturation of ammonium

sulphate. The precipitate was removed by centrifugation at 20,000g for 15 min and the supernatant was brought to 70% saturation of ammonium sulphate. Pellet collected by centrifugation at 20,000g for 30 min was dissolved in distilled water. Purification of enzyme was done by Salting out method.

Characterization of Various Parameters of Purified Enzyme

1. Enzyme Assay
2. Isomerase Activity
3. Protein Content
4. Fructose Content
5. Effect of Temperature

All the above mentioned parameters are verified by standard protocols.

Results

Isolation and Screening for Bacteria

After completion of the incubation pale yellow colonies were observed on salt starch agar plates.

Grams Staining

After performing staining procedure slides were observed under microscope. The following characters were observed; Gram positive, violet color, filamentous rod shaped bacteria were examined under microscope.

Biochemical Tests:

| Sr.No. | Tests | Results |
|---------------|-----------------------------|----------------------------|
| 1 | Starch Hydrolysis | Positive |
| 2 | Casein Hydrolysis | Positive |
| 3 | Sucrose Test | Positive |
| 4 | Catalase Test | Positive |
| 5 | Oxidase Test | Positive |
| 6 | H ₂ S Production | Positive |
| 7 | Citrate Utilization | Positive |
| 8 | Lipid Activity | Positive |
| Result | | <i>Streptomyces</i> |

Production and Extraction of GI

After the incubation of production media the enzyme was produced intracellular and the enzyme was extracted by the centrifugation.

Purification of GI

The crude enzyme was purified by the ammonium sulphate precipitation i.e. salting out method.

Estimation of Standard Protein by Lowry's Method

The amount of enzyme produced i.e. unknown concentration of crude enzyme was found to be 40.00 mg/ml.

Estimation of Fructose by Seliwanoff's Test

The amount of fructose produced i.e. unknown concentration of fructose was found to be 700 mg/ml.

Effect of pH on Enzyme Activity

The crude enzyme shows its activity for conservation of glucose in the alkaline region with optimum pH 7.0-8.0. The effects of pH on enzyme activity between pH 5.5-10 were measured by spectrophotometer, the effect of pH on enzyme activity.

Effect of Temperature on Enzyme Activity

The crude enzyme shows its activity at optimum temperature was found to be at 80°C.

Discussion

Our isolated strain was found to be the producer of GI. Next step was to design of medium for GI production; this was done by standard references of W.P. CHEN. The next work was on inoculums preparation, after that the production was started and completed in two days, the completion of production resulted into extraction of enzyme which was carried out by firstly separating biomass because our interest of enzyme was intracellular. This was done by spinning the fermentation medium at 12,000g and then homogenized to lyses the cells and enzyme was separated and purified by ammonium sulphate precipitation and then on dialysis. The extracted enzyme were checked for protein contents by Lowry method and the concentration of unknown protein was found to be assayed for enzyme activity for the different parameters such as temperature and pH and the isolated enzyme found to be optimum at 80 °C and pH 7. Isomerase activity of enzyme was checked by the seliwanoff's test and the amount of fructose produced was found to be 700 mg/ml. From this work we had ultimately concluded that the our regions Streptomyces can also produced significant amount of glucose isomerase that can decrease cost of purchasing the other strains and also our strain can limit the temperature variation because of our climatic condition there is a no need to maintain the low and high temperature.

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Table 1- Estimation of Standard Protein by Folin Lowry's Method

| Sr. No. | Conc. of Standard proteinMg/ml | Volume of stock (ml) | D/W (ml) | Solution D (ml) | I | F.C.R. (ml) | I | O.D. At750nm |
|---------|--------------------------------|----------------------|----------|-----------------|-------|-------------|-------|--------------|
| 1 | 0.5 | 0.2 | 1.8 | 5 | N | 0.5 | N | 0.10 |
| 2 | 1.0 | 0.4 | 1.6 | 5 | C | 0.5 | C | 0.25 |
| 3 | 1.5 | 0.6 | 1.4 | 5 | U | 0.5 | U | 0.33 |
| 4 | 2.0 | 0.8 | 1.2 | 5 | B | 0.5 | B | 0.42 |
| 5 | 2.5 | 1.0 | 1.0 | 5 | A | 0.5 | A | 0.50 |
| 6 | 3.0 | 1.2 | 0.8 | 5 | T | 0.5 | T | 0.62 |
| 7 | 3.5 | 1.4 | 0.6 | 5 | I | 0.5 | I | 0.75 |
| 8 | 4.0 | 1.6 | 0.4 | 5 | O | 0.5 | O | 0.83 |
| 9 | 4.5 | 1.8 | 0.2 | 5 | N | 0.5 | N | 0.89 |
| 10 | 5 | 2.0 | 0.0 | 5 | AT | 0.5 | AT | 0.95 |
| 11 | Blank | 0.0 | 2.0 | 5 | RT | 0.5 | RT | 0.00 |
| 12 | Sample | 2.0 | 0.0 | 5 | 10Min | 0.5 | 30Min | 0.60 |

Table 2- Estimation of Fructose by Seliwanoff's Test

| Sr. No. | Conc. Of fructose Mg/ml | Volume of fructose (ml) | Volume of D/W (ml) | Volume of Seliwanoff's reagent (ml) | O.D. At 540 nm |
|---------|-------------------------|-------------------------|--------------------|-------------------------------------|----------------|
| 1 | 100 | 0.2 | 3.8 | 5 | 0.07 |
| 2 | 200 | 0.4 | 3.6 | 5 | 0.15 |
| 3 | 300 | 0.6 | 3.4 | 5 | 0.16 |
| 4 | 400 | 0.8 | 3.2 | 5 | 0.25 |
| 5 | 500 | 1.0 | 3.0 | 5 | 0.28 |
| 6 | 600 | 1.2 | 2.8 | 5 | 0.33 |
| 7 | 700 | 1.4 | 2.6 | 5 | 0.39 |
| 8 | 800 | 1.6 | 2.4 | 5 | 0.40 |
| 9 | 900 | 1.8 | 2.2 | 5 | 0.50 |
| 10 | 1000 | 2.0 | 2.0 | 5 | 0.56 |
| 11 | Blank | 0.0 | 4.0 | 5 | 0.00 |
| 12 | Unknown | - | - | 5 | 0.39 |

Table 3- Effect of Temperature on enzyme activity

| Sr. No. | Temperature | Specific activity |
|---------|-------------|-------------------|
| 1 | 40 | 0 |
| 2 | 50 | 1 |
| 3 | 60 | 1.8 |
| 4 | 70 | 6 |
| 5 | 80 | 10 |
| 6 | 90 | 6.5 |

Table 4- Effect of pH on Enzyme Activity

| Sr. No. | pH | Specific Activity |
|---------|-----|-------------------|
| 1 | 5.5 | 0.4 |
| 2 | 6 | 0.5 |
| 3 | 6.5 | 1.4 |
| 4 | 7 | 2.5 |
| 5 | 7.5 | 2 |
| 6 | 8 | 1.6 |

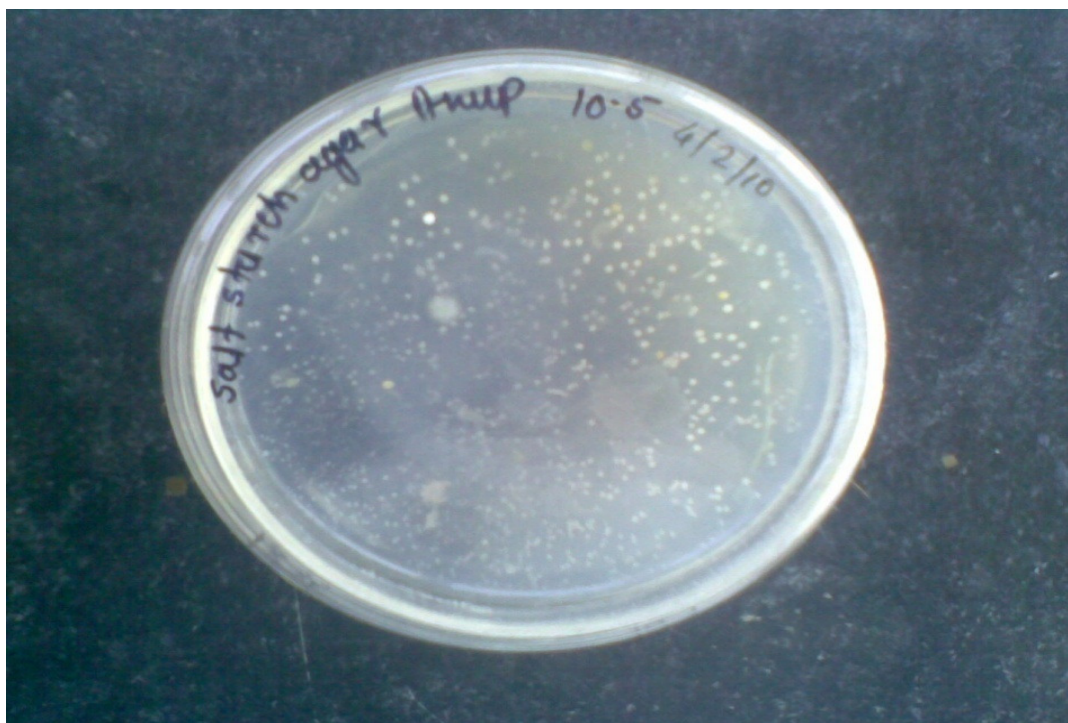


Fig. 1- Pure Culture of *Streptomyces*

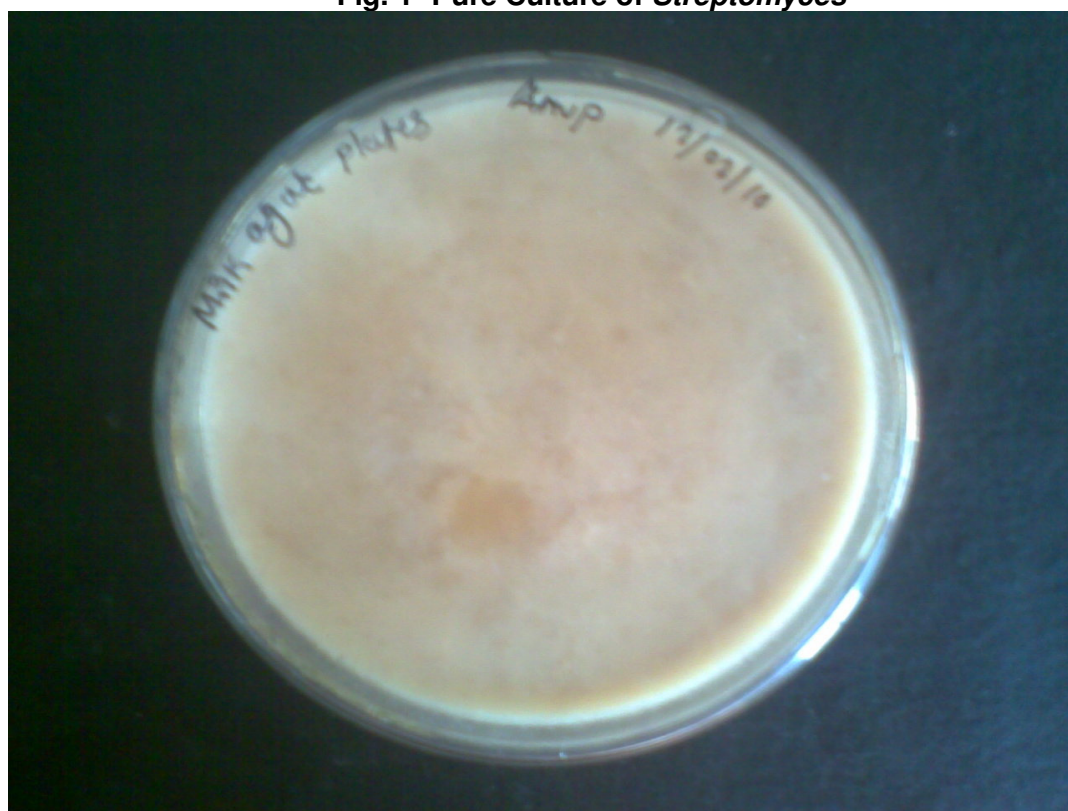


Fig. 2- Casein Hydrolysis Test



Fig. 3- Carbohydrate Fermentation

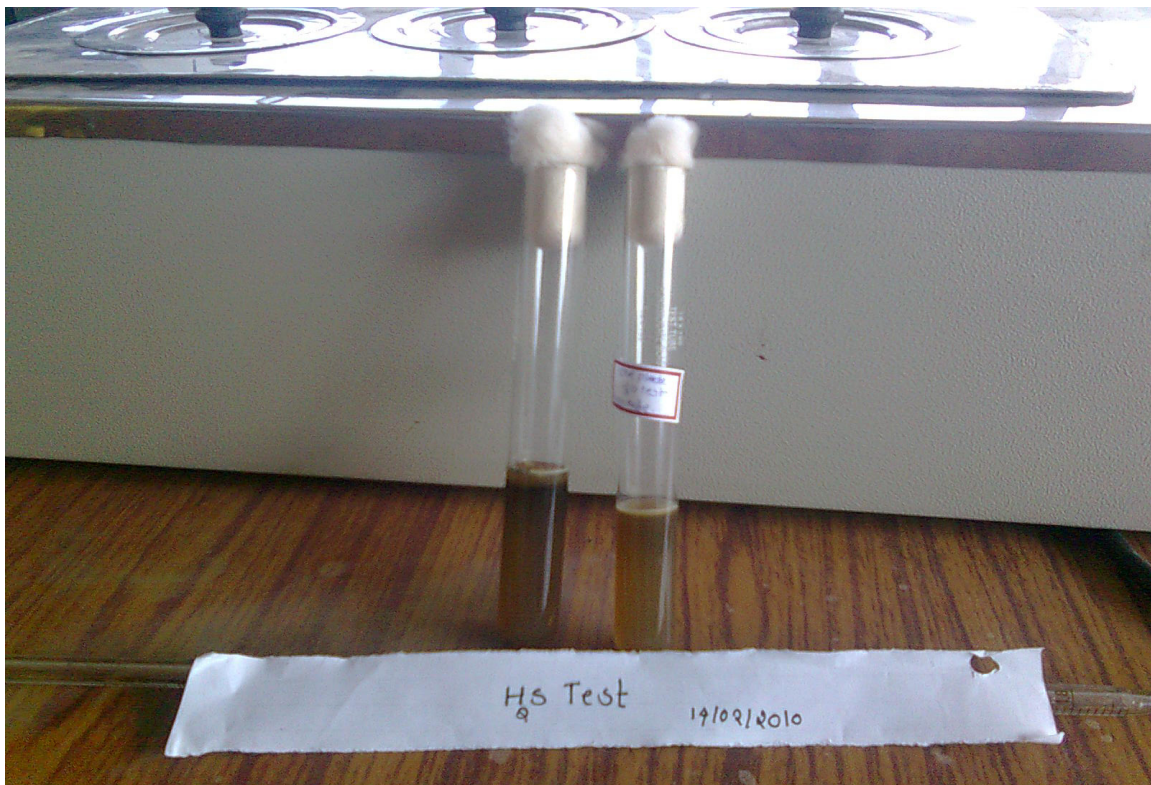


Fig. 4- H₂S Test



Fig. 5- Amylase Test



Fig. 6- Extraction of G1 from Streptomyces

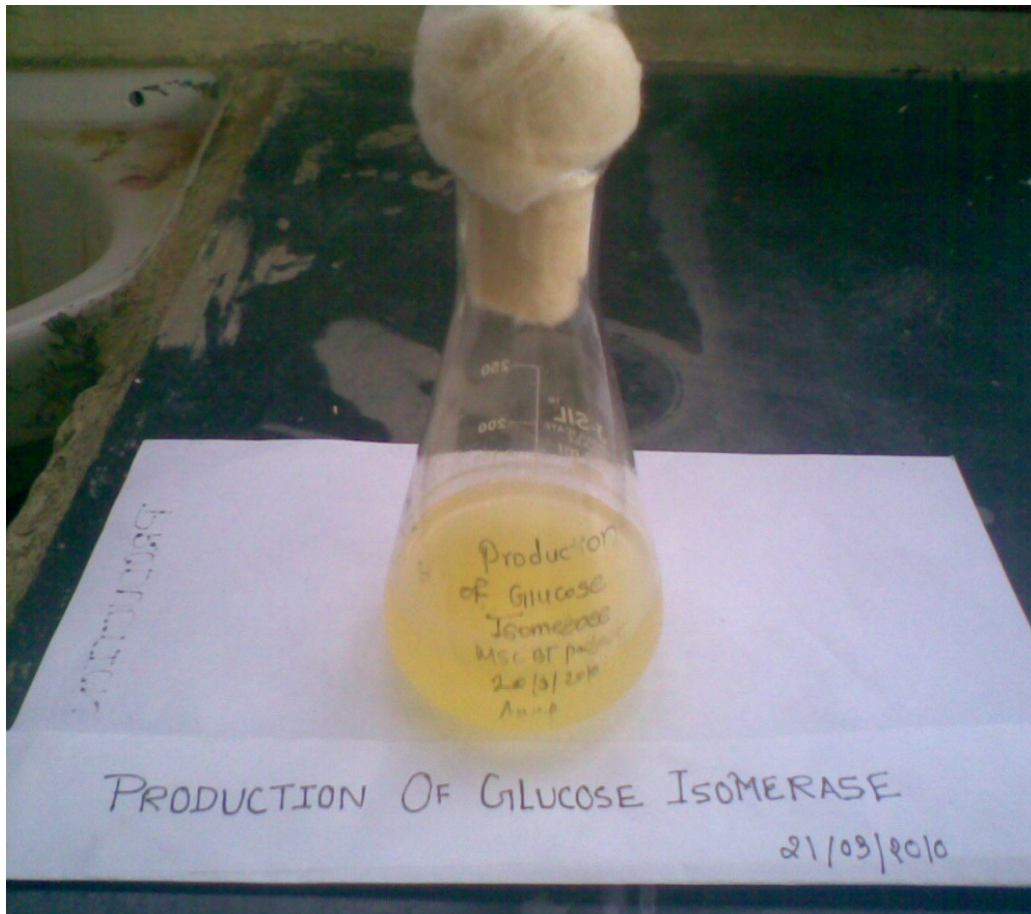


Fig. 7- Production of Glucose Isomerase